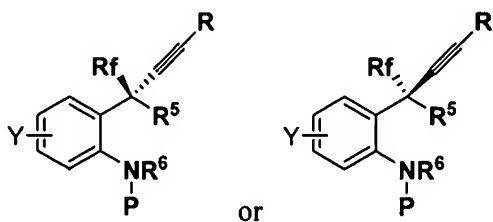


CLAIMS

WHAT IS CLAIMED IS:

1. A process for the asymmetric synthesis of the chiral compound of the structure



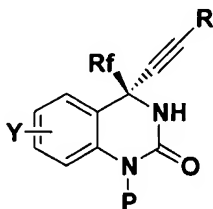
where Y is H, mono or multisubstituted electronwithdrawing group or electron-donating group, wherein Y can be located at *m*-,*o*-, or *p*-position of the benzene ring;

P is hydrogen or an amino protecting group,

Rf is fluoro-containing alkyl,

R is trialkylsilyl, alkyl, cycloalkyl or aryl group,

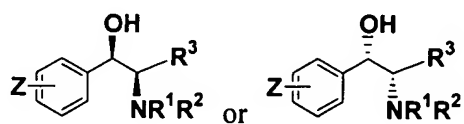
R⁶ is hydrogen when R⁵ is hydroxy, also R⁵ and R⁶ can be –HNCO- of the structure or its enantiomer



where Y, P, R, Rf is the same as above;

Comprising the steps of:

- (a) providing a mixture of chiral ligand (1R, 2R)-2-*N,N*-substituted-1-(substituted-phenyl)-2-R³-substituted-2-aminoethanol or its enantiomer, of the structure



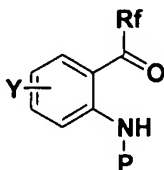
wherein R¹, R² is amino protecting group, and R³ is alkyl; alkyl substituted with alkyloxy or

silyoxy, carboxylic group, carbalkoxy group, hydroxyl methyl, cycloalkyl, aryl or CH_2OR^4 , wherein R^4 is an oxygen protecting group,

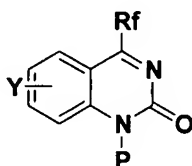
Z is H, mono or multisubstituted electronwithdrawing group or electron-donating group, wherein Z can be located at m-, o-, or p-position of the benzene ring;

with a terminal alkyne and a Zn(II), Cu(II) or Cu(I) salts in the presence of an organic base in aprotic solvent, wherein the terminal alkyne is $\text{H}-\text{C}\equiv\text{C}-\text{R}$, R is the same as above,

(b) mixing with the mixture of step (a) of reactant of the structure



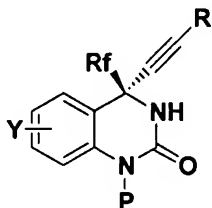
or of the structure



wherein P is hydrogen or an amino protecting group, Rf is fluoro-containing alkyl, Y is the same as above;

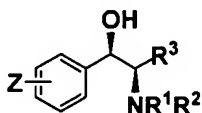
obtains the target addition product after normal isolation.

2. A process of claim 1, wherein the process is for the asymmetric synthesis of the chiral compound of the structure or its enantiomer



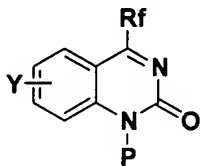
Comprising the steps of:

(a) providing a mixture of chiral ligand (1R, 2R)-2-*N,N*-substitutedamino-1-(substituted-phenyl)-2-substituted-2-aminoethanol, of the structure, or its enantiomer

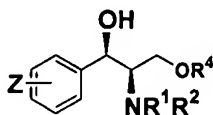


with a terminal alkyne and a Zn(II) or Cu salts in the presence of an organic base in aprotic solvent, wherein the terminal alkyne is $\text{H}-\text{C}\equiv\text{C}-\text{R}$;

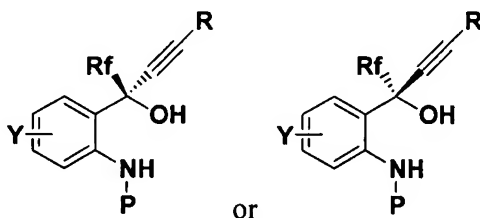
(b) mixing with the mixture of step (a) of reactant of the structure



3. A process of claim 2, wherein the chiral ligand is (1R, 2R)-2-*N,N*-substitutedamino-1-(substituted-phenyl)-3-*O*- R^4 -substituted-propane-1-ol or its enantiomer, of the structure

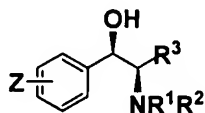


4. A process of claim 1, wherein the process is for the asymmetric synthesis of the chiral compound of the structure or its enantiomer



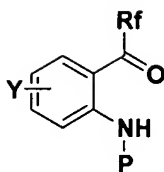
Comprising the steps of:

(a) providing a mixture of chiral ligand (1R, 2R)-2-*N,N*-substitutedamino-1-(substituted-phenyl)-2- R^3 -substituted-1-ethanol or its enantiomer, of the structure ,



with a terminal alkyne and a Zn(II) or Cu salts in the presence of an organic base in aprotic solvent, wherein the terminal alkyne is $\text{H}-\text{C}\equiv\text{C}-\text{R}$;

(b) mixing with the mixture of step (a) of reactant of the structure



5. A process of claim 1, wherein R^1 and R^2 is alkyl, substituted alkyl, benzyl, trialkylsilyl or substituted benzyl, the substituted group can be phenyl, naphenyl, halo, nitro, hydroxy, $C_1\sim C_3$ hydroxyalkyl, $C_1\sim C_4$ alkyl, $C_1\sim C_3$ alkoxy; or R^1 , R^2 can be $-(CH_2)_nX(CH_2)_m-$, where X can be CH_2 , O or NH; n,m is an integer from 1 to 6.

P is hydrogen, alkyl, substituted alkyl, benzyl, trialkylsilyl or substituted benzyl, the substituted group can be phenyl, naphenyl, halo, nitro, hydroxy;

R^4 is alkyl, substituted alkyl, benzyl, trialkylsilyl or substituted benzyl, the substituted group can be phenyl, naphenyl, halo, nitro, hydroxy, $C_1\sim C_3$ hydroxyalkyl, $C_1\sim C_4$ alkyl, $C_1\sim C_3$ alkoxy or CN;

electronwithdrawing group is halogen, NO_2 , CF_3 , CH_3SO_2 , $CH_3CH_2SO_2$, $PhCH_2OCO$, or AcO. electron-donating group is alkoxy, OH, $Me_2NCH_2CH_2O$, $Et_2NCH_2CH_2O$, NH_2 , $C_1\sim C_4$ alkyl.

6. A process of claim 1, wherein R^1 and R^2 is $C_1\sim C_{20}$ alkyl, $C_1\sim C_{20}$ substituted alkyl, trialkylsilyl, benzyl or substituted benzyl, the substituted group can be phenyl, naphenyl, halo, nitro, hydroxy, $C_1\sim C_3$ hydroxy alkyl, $C_1\sim C_{20}$ alkyl, $C_1\sim C_3$ alkoxy; or R^1 , R^2 can be $-(CH_2)_nX(CH_2)_m-$, where X can be CH_2 , O or NH; n,m is an integer from 1 to 6;

R^3 is $C_1\sim C_{20}$ alkyl; $C_1\sim C_{20}$ alkyl substituted with alkyloxy or silyoxy, carboxylic group, $C_1\sim C_{20}$ carbalkoxy group, hydroxyl methyl, $C_3\sim C_{20}$ cycloalkyl, aryl or CH_2OR^4 , wherein R^4 is $C_1\sim C_{20}$ alkyl, $C_1\sim C_{20}$ substituted alkyl, benzyl or substituted benzyl, the substituted group can be phenyl, naphenyl, halo, nitro, hydroxy, $C_1\sim C_3$ hydroxyalkyl, $C_1\sim C_4$ alkyl, $C_1\sim C_3$ alkoxy or CN;

Z is H, F, Cl, Br, I, CH_3SO_2 , OH, $PhCH_2O$, AcO, MeO, EtO, $Me_2NCH_2CH_2O$, $Et_2NCH_2CH_2O$, $PhCH_2OCO$, *t*-Bu, *i*-Pr, NH_2 , or NO_2

P is hydrogen, C₁~C₂₀ alkyl, C₁~C₂₀ substituted alkyl, benzyl, trialkylsilyl or substituted benzyl, the substituted group can be phenyl, naphenyl, halo, nitro, hydroxy, C₁~C₃ hydroxyalkyl, C₁~C₄ alkyl, C₁~C₃ alkoxy or CN;

Y is H, F, Cl, Br, I, CH₃SO₂, OH, PhCH₂O, AcO, MeO, EtO, Me₂NCH₂CH₂O, Et₂NCH₂CH₂O, PhCH₂OCO, *t*-Bu, *i*-Pr, NH₂, or NO₂

R_f is C₁~C₂₀ fluoro-containing alkyl;

R is trialkylsilyl, C₁~C₂₀ alkyl, C₃~C₂₀ cycloalkyl or aryl group;

7. A process of claim 1, wherein R¹ and R² is C₁~C₄ alkyl, tri-phenylmethyl, *t*-butyldimethylsilyl, benzyl unsubstituted or substituted with C₁-C₄ alkyl; *para*-methoxy benzyl; *para*-nitrobenzyl; *para*-chlorobenzyl; 2, 4-dichlorobenzyl; 2, 4-dimethoxybenzyl; or R¹, R² can be -(CH₂)₂O(CH₂)₂-, -(CH₂)₂N(CH₂)₂-, -(CH₂)₅- or -(CH₂)₆-;

R³ is C₁~C₄ alkyl, C₁~C₄ alkyl substituted with alkyloxy or silyloxy, carboxylic group, C₁~C₄ carbalkoxy group, hydroxyl methyl, C₃~C₆ cycloalkyl, aryl or CH₂OR⁴, wherein R⁴ is C₁~C₄ alkyl, tri-phenyl methyl, *t*-butyldimethylsilyl, benzyl unsubstituted or substituted with C₁~C₄ alkyl, *para*-methoxy benzyl, *para*-nitrobenzyl, *para*-chlorobenzyl, 2, 4-dichlorobenzyl, 2, 4-dimethoxybenzyl, or trialkylsilyl groups;

Z is H, F, Cl, Br, I, CH₃SO₂, OH, PhCH₂O, AcO, MeO, EtO, Me₂NCH₂CH₂O, Et₂NCH₂CH₂O, PhCH₂OCO, *t*-Bu, *i*-Pr, NH₂, or NO₂;

P is hydrogen, C₁~C₄ alkyl, tri-phenylmethyl, *t*-butyldimethylsilyl, benzyl unsubstituted or substituted with C₁~C₄ alkyl; *para*-methoxy benzyl, *para*-nitrobenzyl, *para*-chlorobenzyl, 2, 4-dichlorobenzyl, 2, 4-dimethoxybenzyl;

Y is H, Cl, Br, CH₃SO₂, CH₃CH₂SO₂, NO₂ or F;

R_f is C₁~C₄ fluoro-containing alkyl;

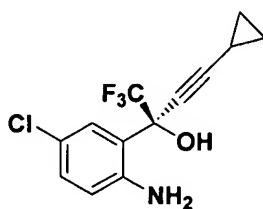
R is C₁~C₄ alkyl, C₃~C₆ cycloalkyl or aryl group, wherein aryl is phenyl, naphenyl, furan, thiophene, pyrrole;

Halogen or halo is fluoro, chloro, bromo and iodo.

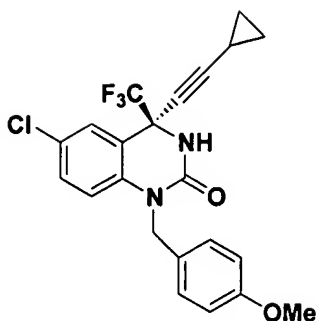
8. A process of claim 1, wherein the stoichiometric ratios are about 0.1-3 : 0.1-3 : 1-4 : 1 of

ligand : Zinc salt:the organic base : substrate ketone or ketimine.

9. A process of claim 1 ,wherein the Zinc salt is selected from ZnCl_2 , ZnBr_2 , ZnF_2 , ZnI_2 , $\text{Zn}(\text{OTf})_2$, CuCl_2 , CuBr_2 , $\text{Cu}(\text{OTf})_2$, CuCl , CuBr , $\text{Cu}(\text{OTf})$.
10. A process of claim 1, wherein the organic base is selected from $\text{MeN}(\text{iPr})_2$, HNEt_2 , $\text{N}(\text{iPr})_3$, pyridine, NEt_3 , piperidine, $\text{EtN}(\text{iPr})_2$, Bu_3N .
11. A process of claim 1, wherein the reaction temperature is 0-100°C
12. A process of claim 1, wherein the reaction temperature is 0-50°C.
13. A process of claim 1, wherein the reaction solvent is selected from THF, dioxane, Et_2O , benzene, mono or multi-alkylsubstituted-benzene, DME, toluene, n-hexane, CH_2Cl_2 and cyclohexane, or mixture thereof. One preferred solvent is toluene.
14. A process of claim 1, wherein quenching the reaction by adding a proton source to give the desired compound.
15. A process of claim 1, wherein it is for the asymmetric synthesis of the chiral compound of the structure

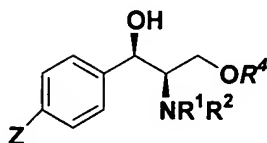


or of the structure

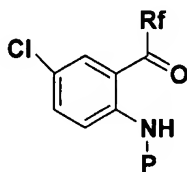


Comprising the steps of:

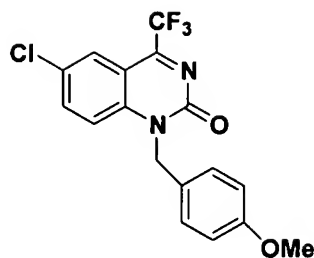
- (a) providing a mixture of 0.1~3 molar equivalent of (1R,2R)-2-*N,N*-substitutedamino-1-(4-Z-substituted-phenyl)-3-*O*-R⁴-substituted propane-1-ol, of the structure



- ,
with 0.1~3 molar equivalent of cyclopropylacetylene and 0.1~3 molar equivalent of Zn(II), Cu(I) or Cu(II) salts and 1~4 molar equivalent of an organic base in organic solvent;
(b) mixing with the mixture of step (a) 1.0 molar equivalent of reactant of the structure



or of the structure

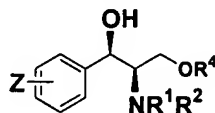


and maintaining the resulting reaction mixture at a temperature of between about 0-50°C for 1-20 hrs;

(c) quenching by adding a proton source ;

(d) to give the desired compound.

16. The compound of the structure or its enantiomer



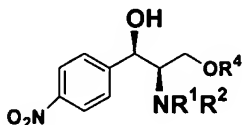
wherein R^1 , R^2 is amino protecting group, and R^4 is oxygen protecting group; Z is mono or multisubstituted electronwithdrawing group or electron-donating group;

and when Z is NO_2 at 4-position of the phenyl, R^1 is $\text{N}=\text{O}$, R^2 is COCH_3 , R^4 is only alkyl, substituted alkyl, benzyl, substituted benzyl, or trialkylsilyl;

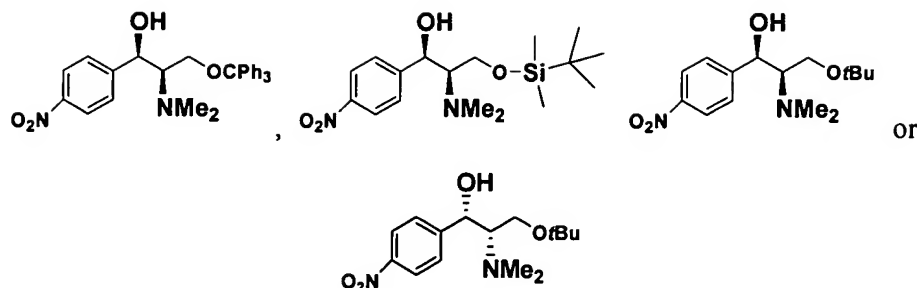
and when Z is NO_2 at 4-position of the phenyl, R^1 , R^2 is CH_3 , the ligand is only (1R, 2R)-2-*N,N*-dimethylamino-1-(4-nitrophenyl)-3-*O-R*⁴-1-propanol;

and when Z is OCH_3 at 4-position of the phenyl, R^1 , R^2 is CH_3 , R^4 is only alkyl, substituted alkyl, benzyl, substituted benzyl; said substituted group is phenyl, naphthyl, halogen, NO_2 , hydroxyl, $\text{C}_1\sim\text{C}_3$ hydroxyalkyl, $\text{C}_1\sim\text{C}_4$ alkyl, $\text{C}_1\sim\text{C}_3$ alkoxy or CN;

17. The compound of claim 16, of the structure or its enantiomer



18. The compound of claim 16, of the structure or its enantiomer



19. The compound of claim 16, wherein R^1 and R^2 is alkyl, substituted alkyl, benzyl, trialkylsilyl or substituted benzyl, the substituted group can be phenyl, naphenyl, halo, nitro, hydroxy, $C_1\sim C_3$ hydroxyalkyl, $C_1\sim C_4$ alkyl, $C_1\sim C_3$ alkoxy; or R^1 , R^2 can be $-(CH_2)_nX(CH_2)_m-$, where X can be CH_2 , O or NH; n,m is an integer from 1 to 6;

R^4 is alkyl, substituted alkyl, benzyl or substituted benzyl, the substituted group can be phenyl, naphenyl, halo, nitro, hydroxy, $C_1\sim C_3$ hydroxy alkyl, alkyl, $C_1\sim C_3$ alkoxy or CN;

electronwithdrawing group is halogen, NO_2 , CF_3 , CH_3SO_2 , $CH_3CH_2SO_2$, $PhCH_2OCO$ or AcO . electron-donating group is $C_1\sim C_3$ alkoxy, OH, $Me_2NCH_2CH_2O$, $Et_2NCH_2CH_2O$, NH_2 , $C_1\sim C_4$ alkyl;

and when Z is NO_2 at 4-postion of the phenyl, R^1 is $N=O$, R^2 is $COCH_3$, R^4 is only alkyl, substituted alkyl, benzyl, substituted benzyl, or trialkylsilyl;

and when Z is NO_2 at 4-postion of the phenyl, R^1 , R^2 is CH_3 , the ligand is only (1R, 2R)-2-*N,N*-dimethyl-1-(4- nitrophenyl)-3-*O-R⁴*-1-propanol;

and when Z is OCH_3 at 4-postion of the phenyl, R^1 , R^2 is CH_3 , R^4 is only alkyl, substituted alkyl, benzyl, substituted benzyl.

20. The compound according to claim 16, wherein R^1 and R^2 is $C_1\sim C_{20}$ alkyl, $C_1\sim C_{20}$ substituted alkyl, trialkylsilyl, benzyl or substituted benzyl, the substituted group of alkyl or benzyl can be phenyl, naphenyl, halo, nitro, hydroxy, $C_1\sim C_3$ hydroxyalkyl, $C_1\sim C_4$ alkyl, $C_1\sim C_3$ alkoxy or CN; or R^1 , R^2 can be $-(CH_2)_nX(CH_2)_m-$, where X can be CH_2 , O or NH; n,m is an integer from 1 to 6;

R⁴ is C₁~C₂₀ alkyl, C₁~C₂₀ substituted alkyl, benzyl, trialkylsilyl or substituted benzyl, the substituted group can be phenyl, naphenyl, halo, nitro, hydroxy, C₁~C₃ hydroxyalkyl, C₁~C₄ alkyl, C₁~C₃ alkoxy or CN;

Z is H, F, Cl, Br, I, CH₃SO₂ OH, PhCH₂O, AcO, MeO, EtO, Me₂NCH₂CH₂O, Et₂NCH₂CH₂O, PhCH₂OCO, *t*-Bu, *i*-Pr, NH₂, or NO₂;

and when Z is NO₂ at 4-postion of the phenyl, R¹ is N=O, R² is COCH₃, R⁴ is only alkyl, substituted alkyl, benzyl,substituted benzyl, or trialkylsilyloxy;

and when Z is NO₂ at 4-postion of the phenyl, R¹, R² is CH₃, the ligand is only (1R, 2R)-2-*N,N*-dimethylamino-1-(4- nitrophenyl)-3-*O-R*⁴-propane-1-ol;

and when Z is OCH₃ at 4-postion of the phenyl, R¹, R² is CH₃, R⁴ is only alkyl, substituted alkyl, benzyl ,substituted benzyl; said substituted group is phenyl , naphthyl, halogen , NO₂, hydroxyl, C₁~C₃ hydroxyalkyl, C₁~C₄ alkyl, C₁~C₃ alkoxy or CN.

21. The compound according to claim 16, wherein R¹ and R² is C₁~C₄ alkyl , tri-phenyl methyl, *t*-butyldimethylsilyl, benzyl unsubstituted or substituted with C₁-C₄ alkyl; *para*-methoxy benzyl; *para*-nitrobenzyl; *para*-chlorobenzyl; 2, 4-dichlorobenzyl; 2, 4-dimethoxybenzyl;

R⁴ is C₁~C₄ alkyl, tri-phenyl methyl, *t*-butyldimethylsilyl, benzyl unsubstituted or substituted with C₁~C₄ alkyl; *para*-methoxy benzyl; *para*-nitrobenzyl; *para*-chlorobenzyl; 2, 4-dichlorobenzyl; 2, 4-dimethoxybenzyl;

Z is H, F, Cl, Br, I, CH₃SO₂ OH, PhCH₂O, AcO, MeO, EtO, Me₂NCH₂CH₂O, Et₂NCH₂CH₂O, PhCH₂OCO, *t*-Bu, *i*-Pr, NH₂, or NO₂;

and when Z is NO₂ at 4-postion of the phenyl, R¹ is N=O, R² is COCH₃, R⁴ is only alkyl, substituted alkyl, benzyl ,substituted benzyl, or trialkylsilyl;

and when Z is NO₂ at 4-postion of the phenyl, R¹, R² is CH₃, the ligand is only (1R, 2R)-2-*N,N*-dimethylamino-1-(4-nitrophenyl)-3-*O-R*⁴-propane-1-ol;

and when Z is OCH₃ at 4-postion of the phenyl, R¹, R² is CH₃, R⁴ is only alkyl, substituted alkyl, benzyl ,substituted benzyl.